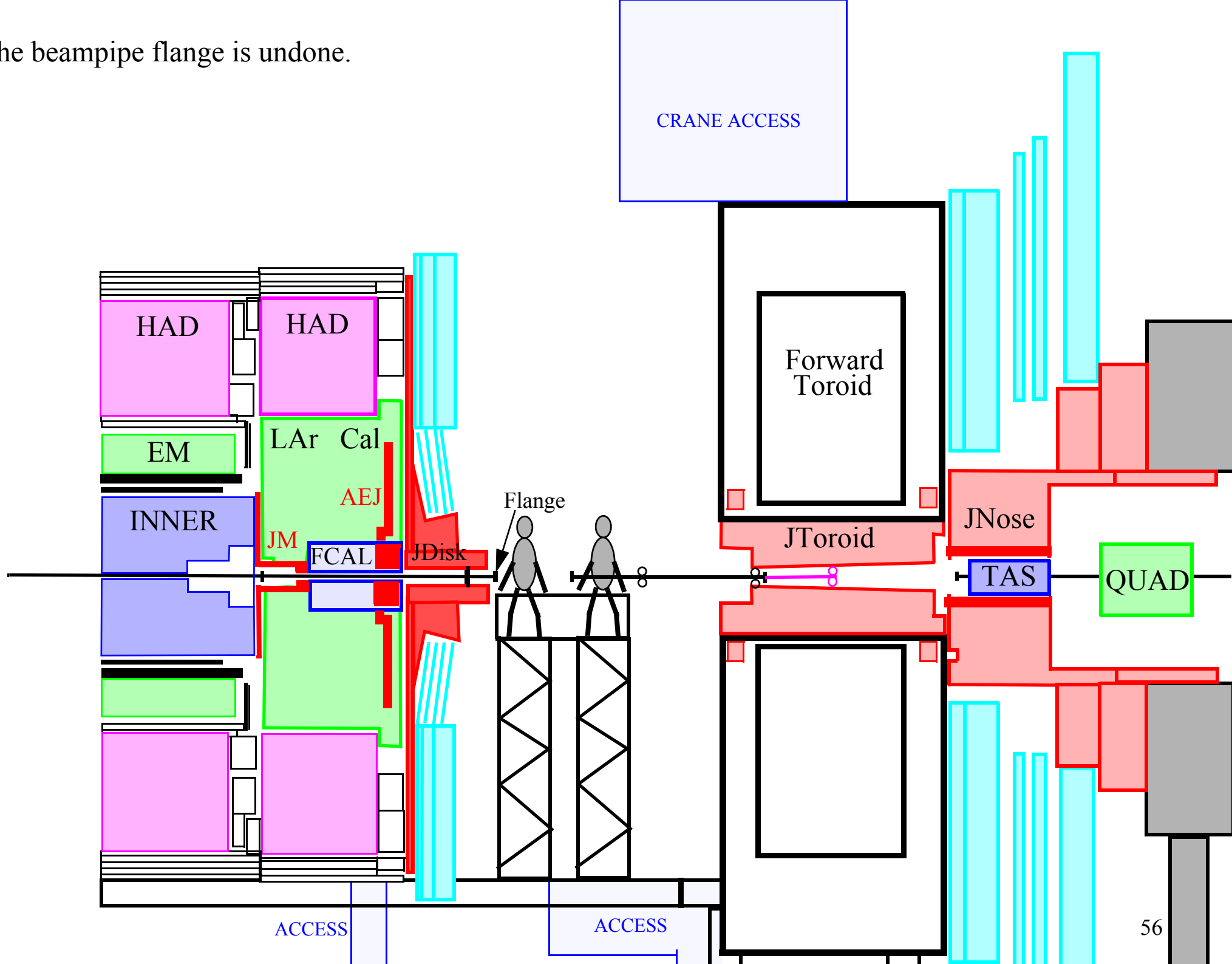
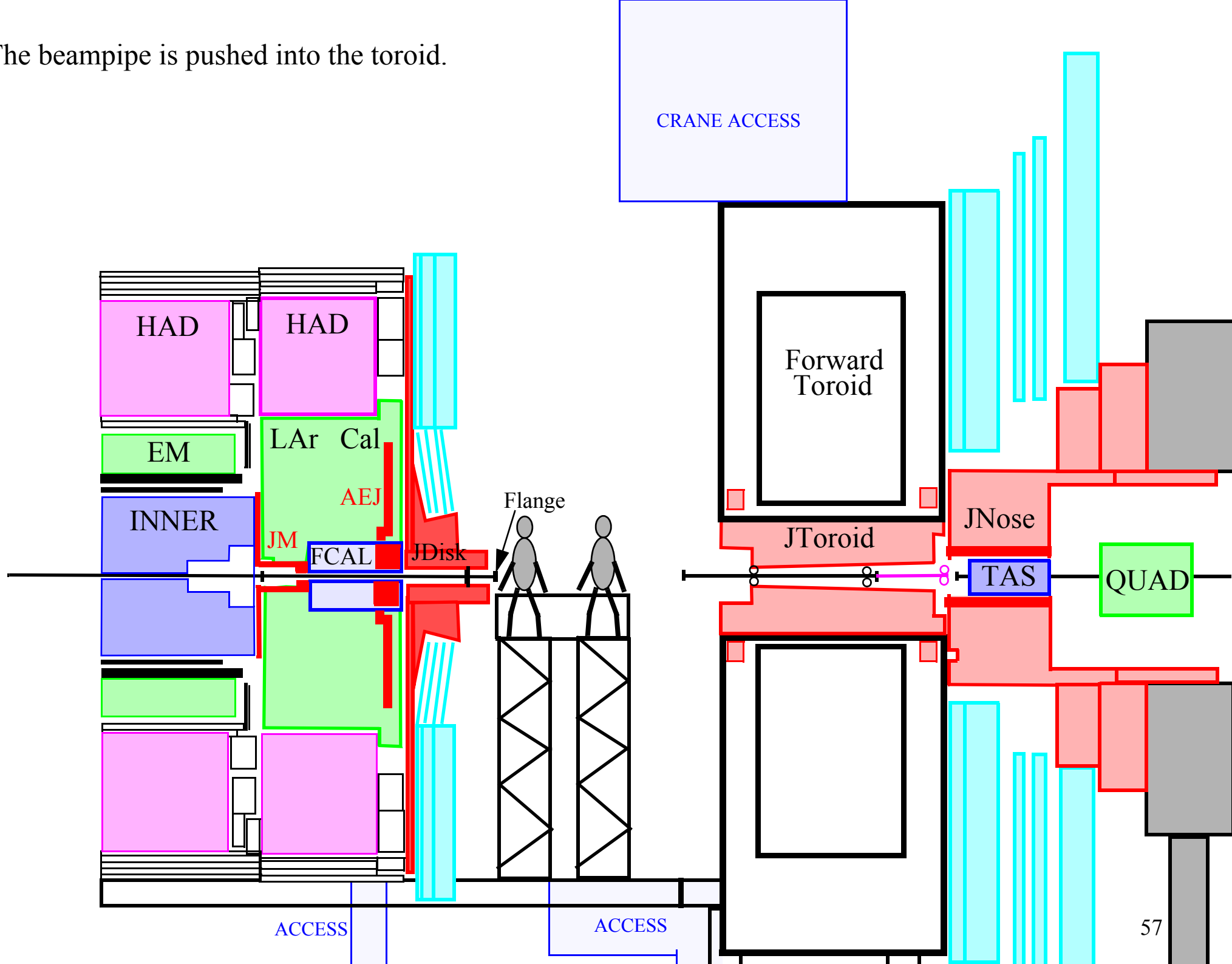


18. The beampipe flange is undone.



19. The beampipe is pushed into the toroid.



20. The toroid is moved sideways.

