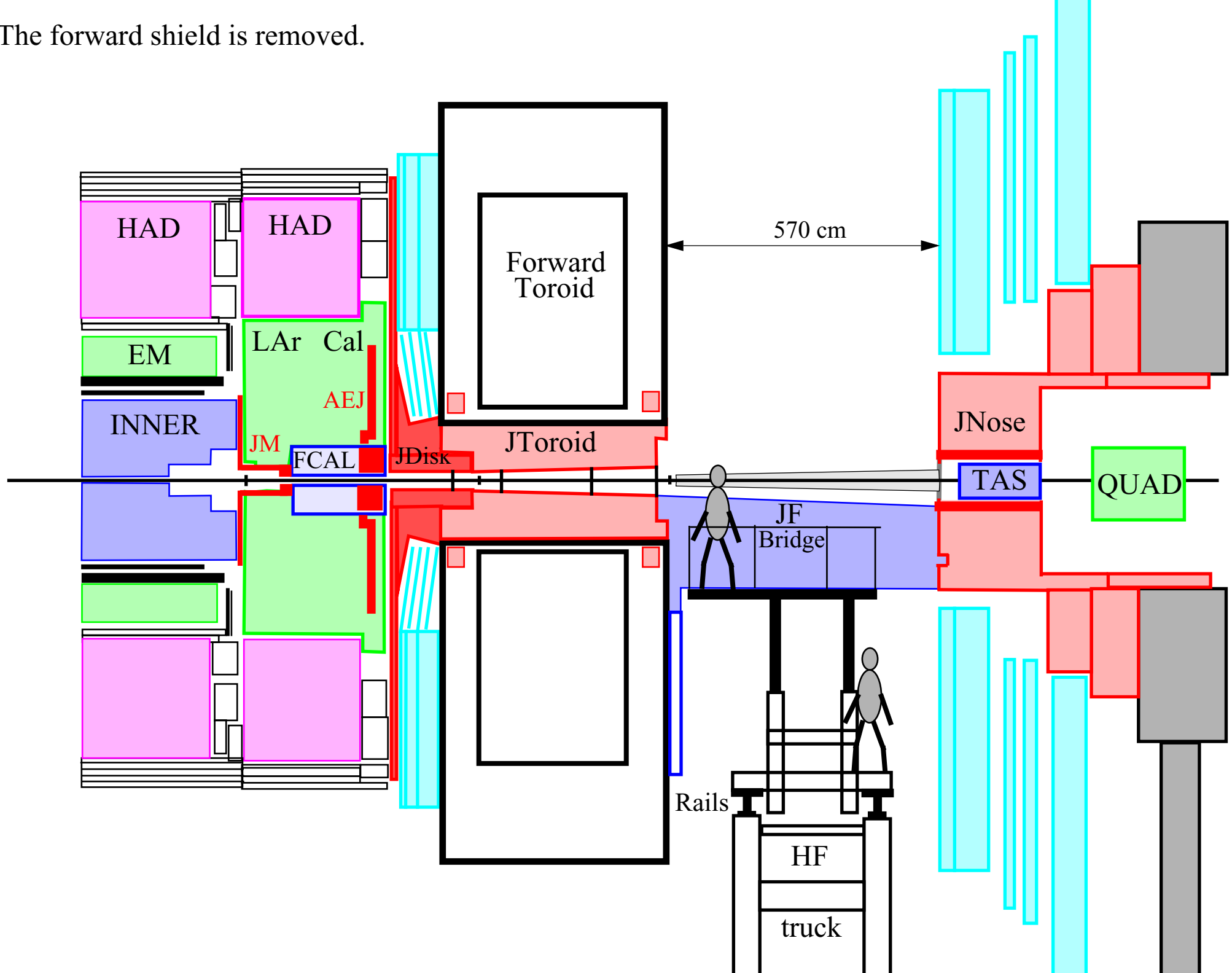
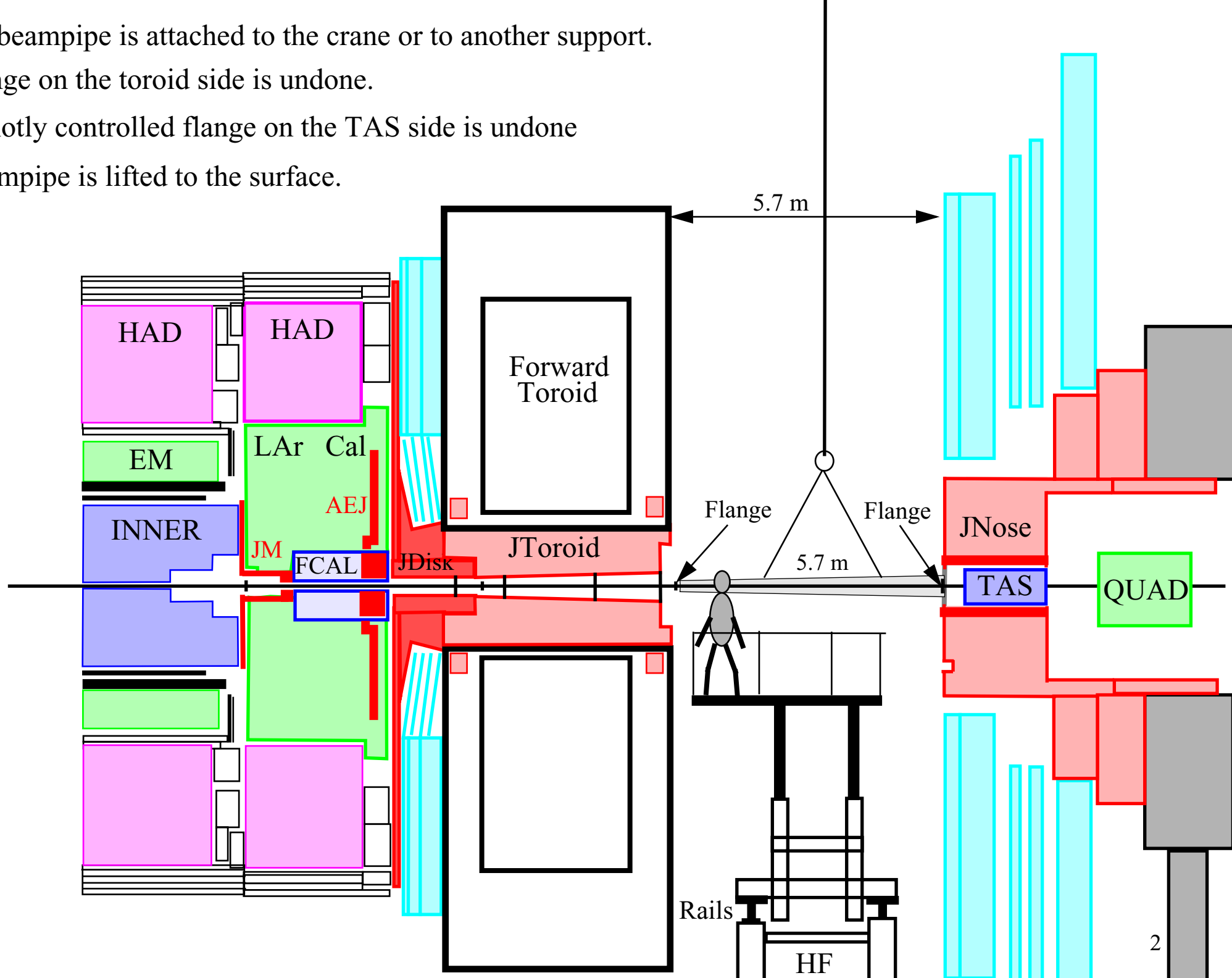


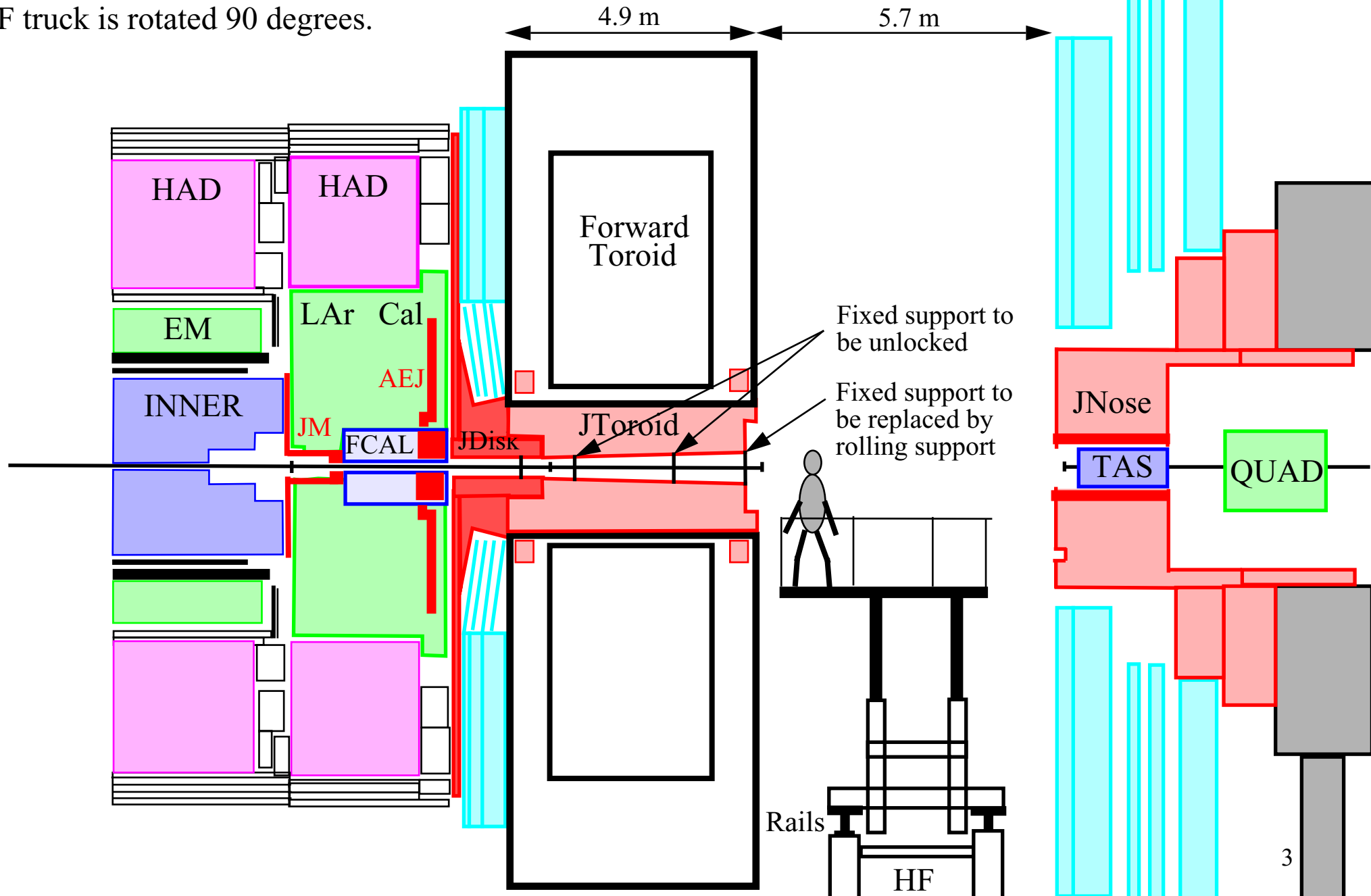
1. The forward shield is removed.



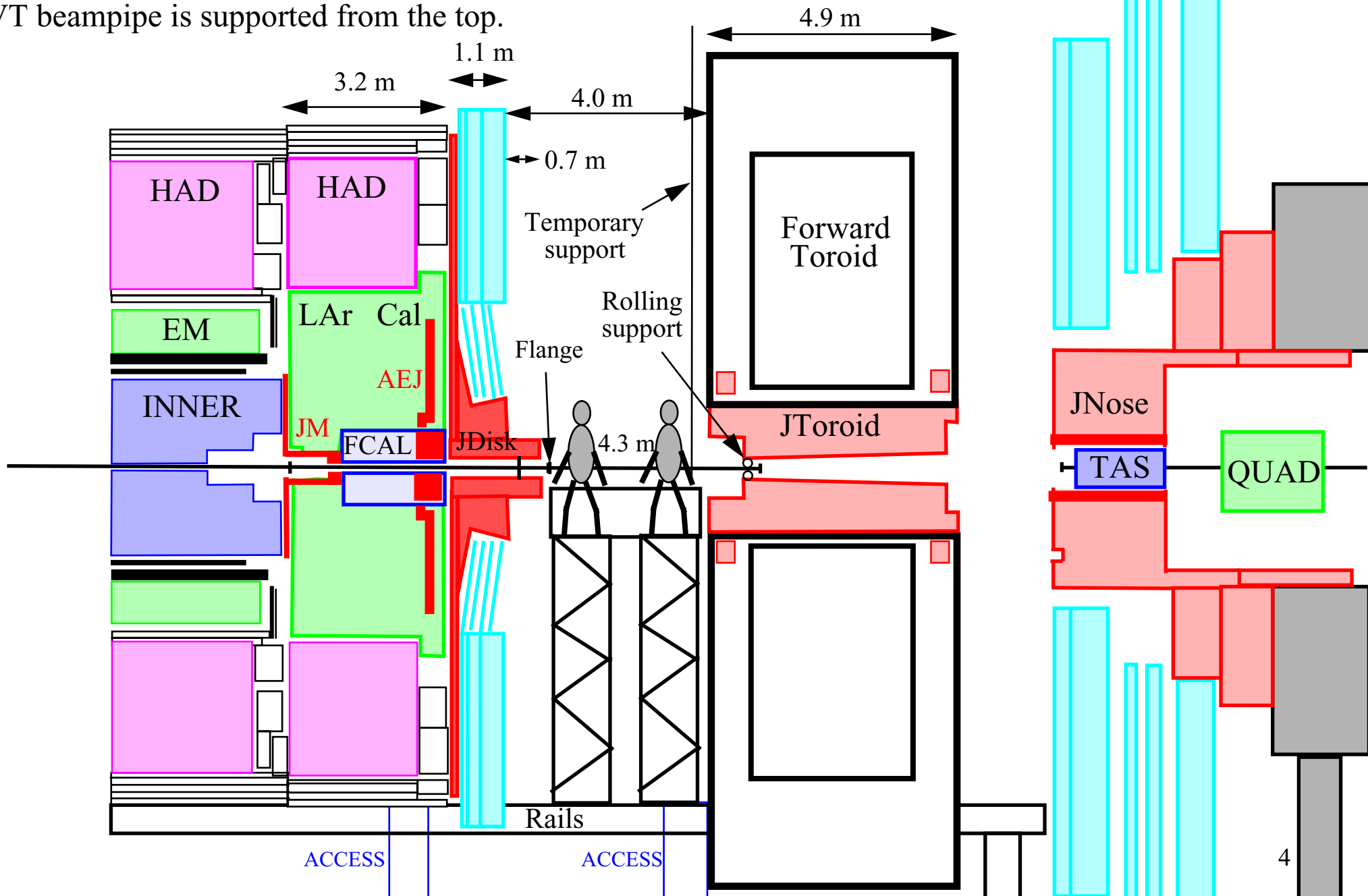
2. The VJ beampipe is attached to the crane or to another support.
3. The flange on the toroid side is undone.
4. The remotely controlled flange on the TAS side is undone
5. The beampipe is lifted to the surface.



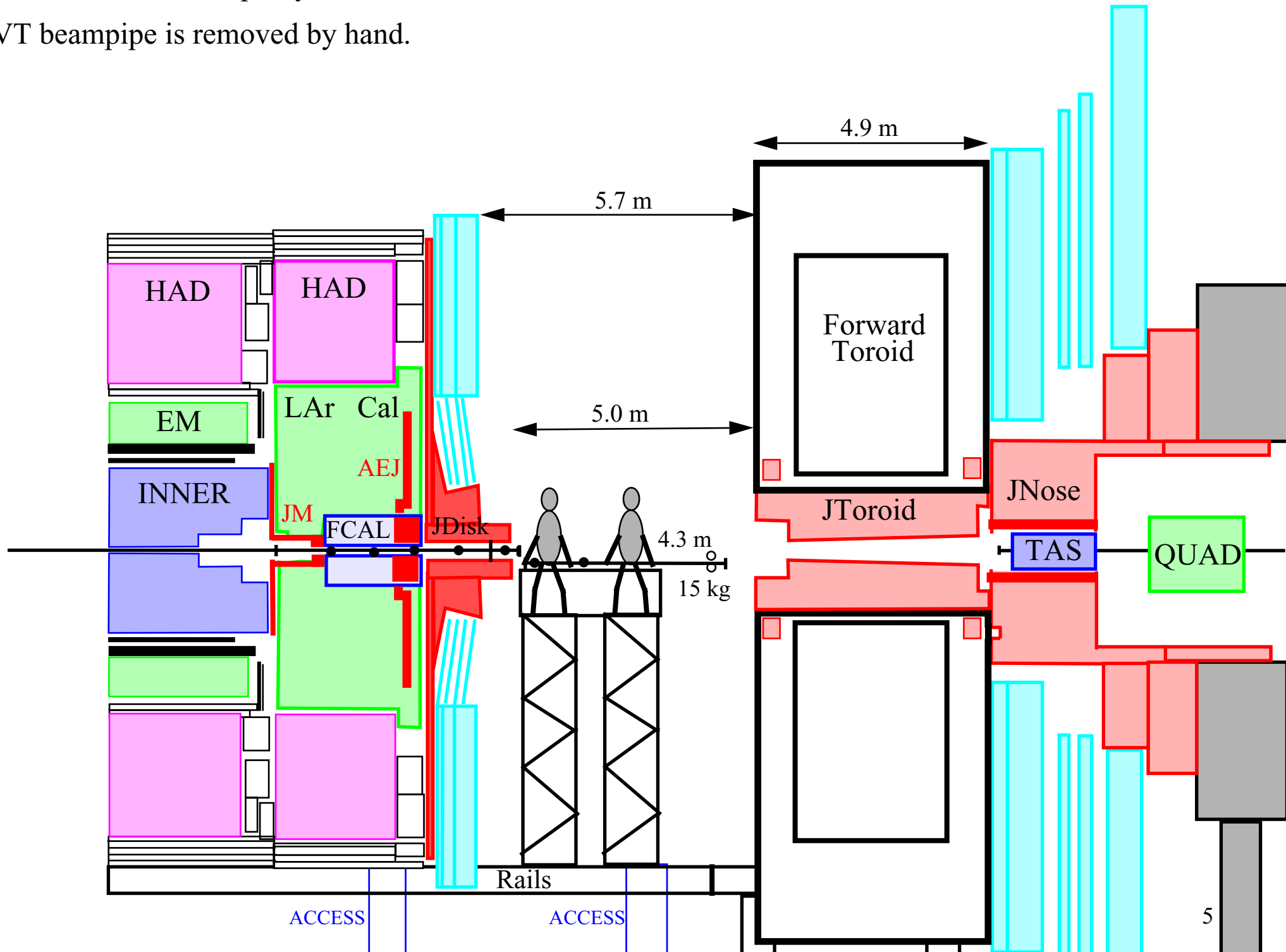
6. The two fixed supports inside the toroid shielding are unlocked.
7. The fixed support at the end of the toroid shield is removed and replaced with a rolling support.
8. The HF platform is removed.
9. The HF truck is rotated 90 degrees.



10. The toroid is moved partly onto the HF.
11. Scaffolding is installed.
12. The flange is undone.
13. The VT beampipe is supported from the top.

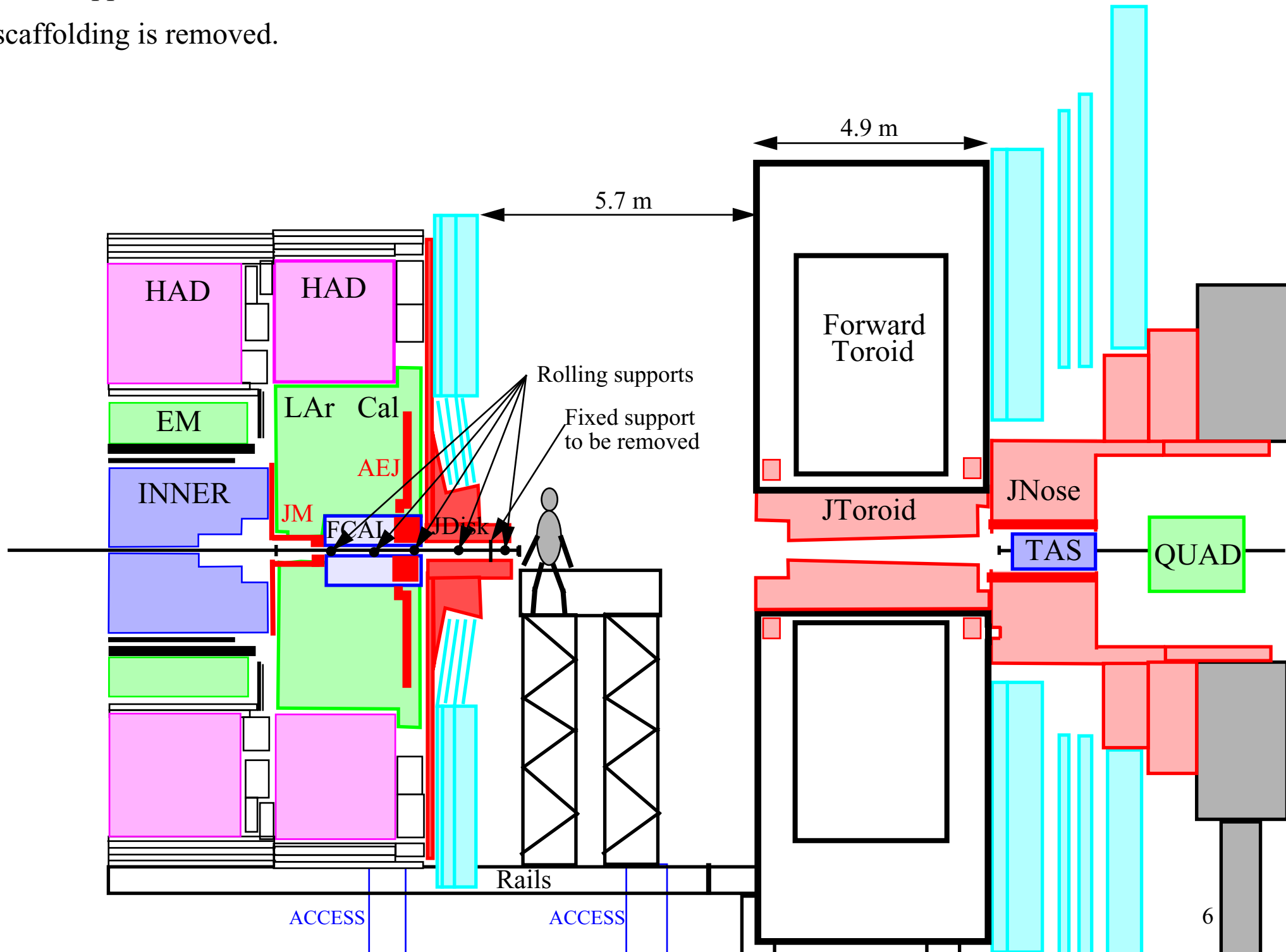


14. The toroid is moved completely back.
15. The VT beampipe is removed by hand.

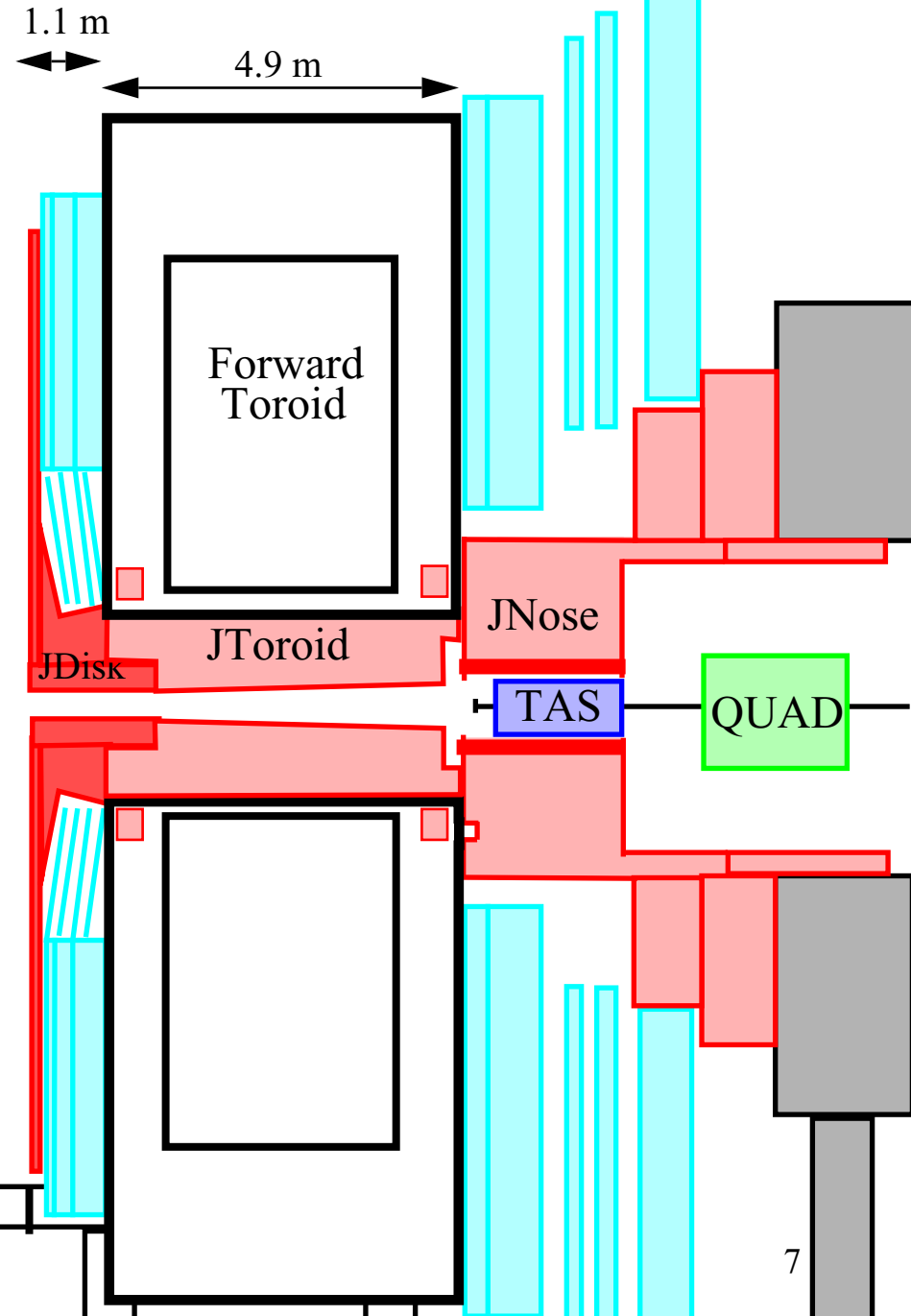
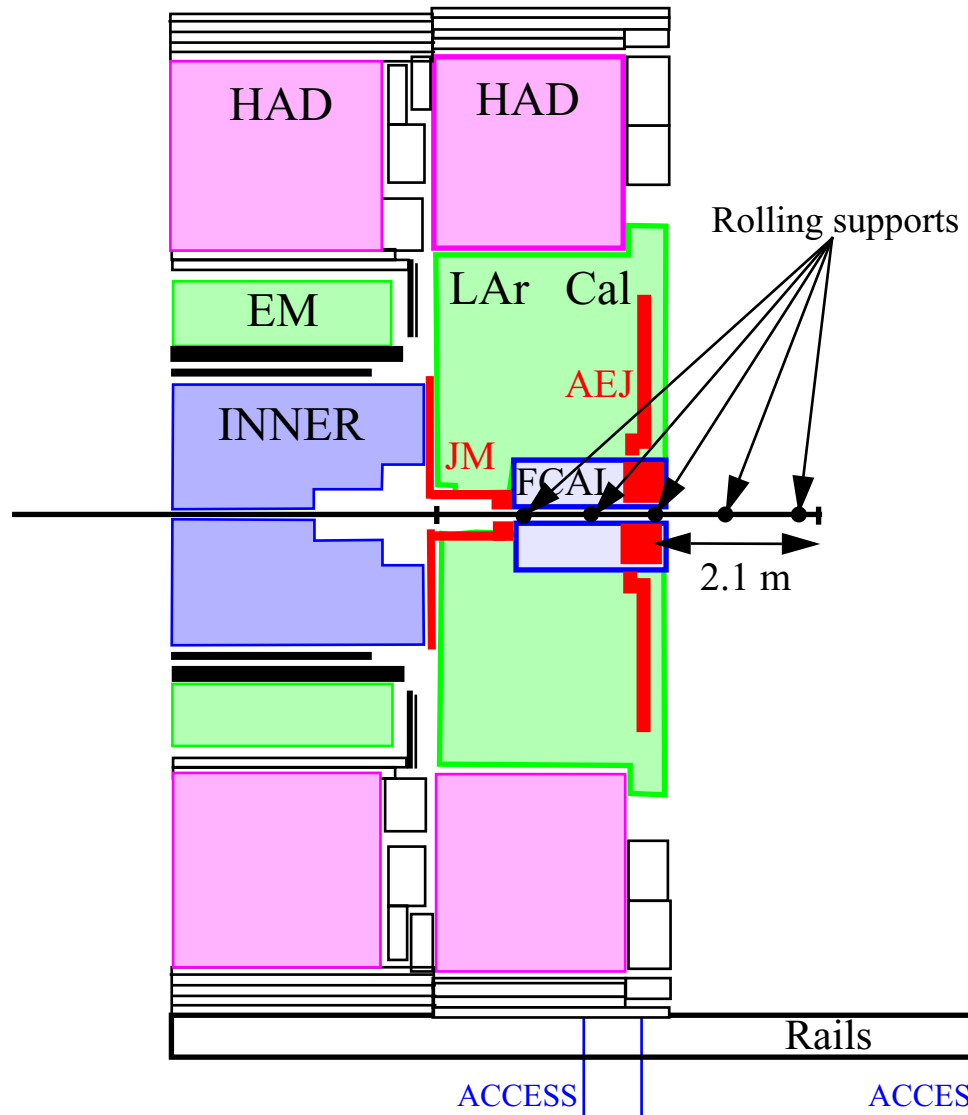


16. The fixed support is removed.

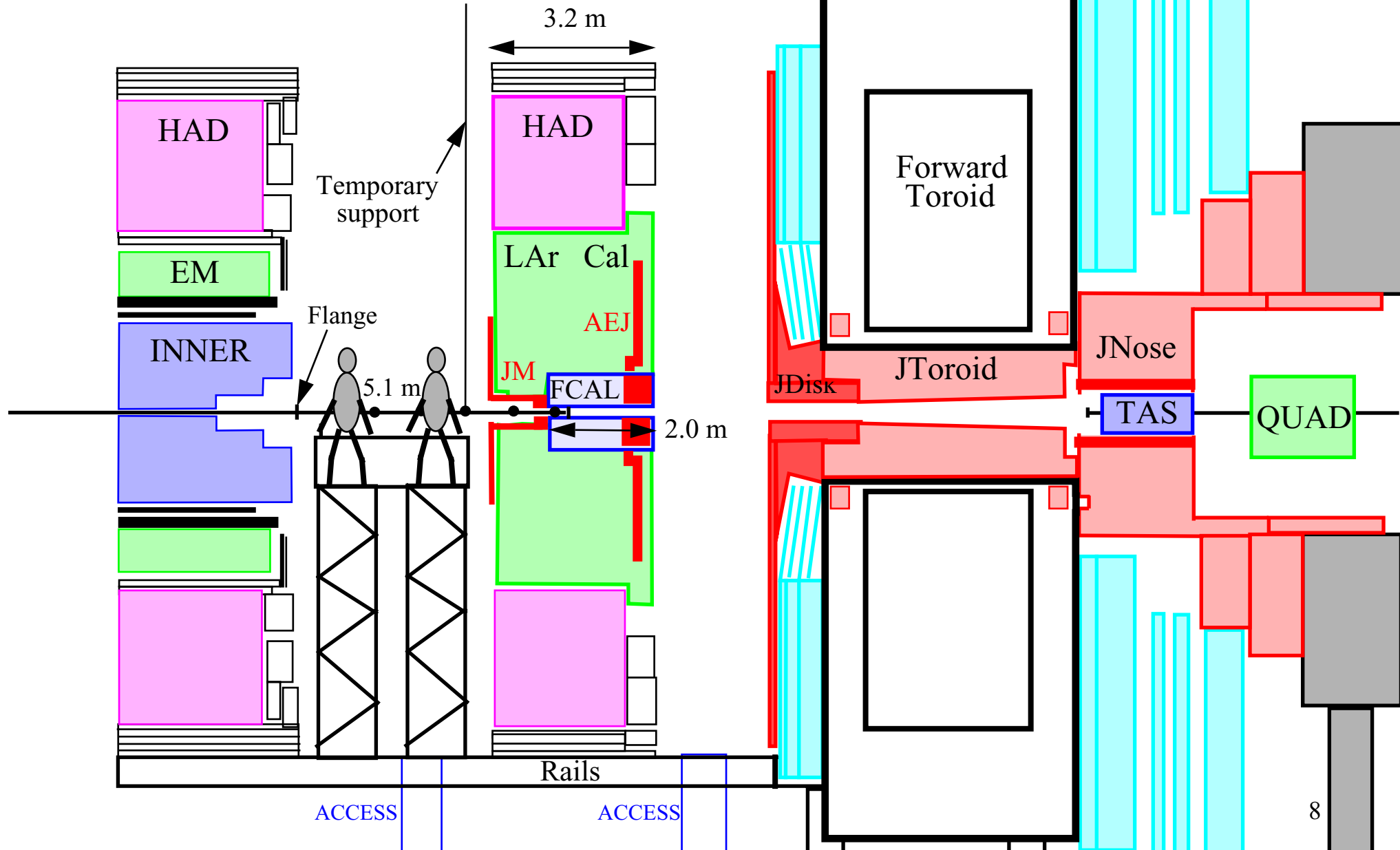
17. The scaffolding is removed.



18. The disk shield is moved back.



19. The calorimeter is moved back.
20. Scaffolding is built.
21. The flange is undone.
22. The VA beampipe is supported from the top.





23. The calorimeter is moved further back.

24. The VA beampipe is removed by hand.

